



VOLTAGE AND FREQUENCY DEPENDENCE OF MLCCS

Dr. René Kalbitz

WÜRTH ELEKTRONIK MORE THAN YOU EXPECT

BIOGRAPHY / CONTACT DETAILS



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Background:

- Experience in
 - application-oriented research
 - development of organic electronics,
 - polymer analysis
- Responsible for Supercapacitors



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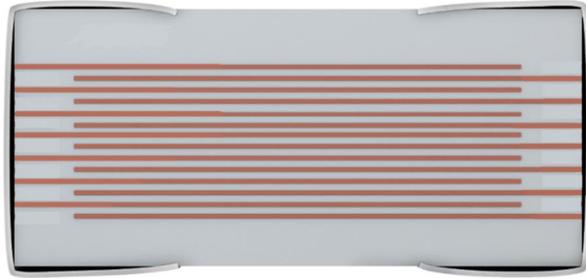
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MOTIVATION



Multilayer ceramic capacitors (MLCC) most common capacitor

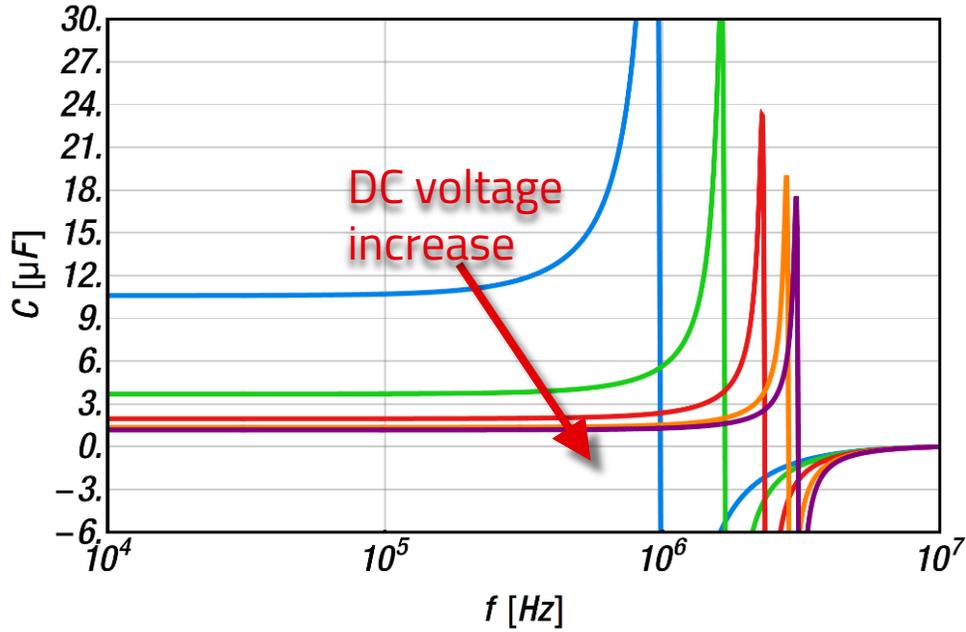
Different classes, defined by material, capacitance/volume, thermal stability

Most prominent: Class 2 Capacitors
high volumetric capacitance
buffer, and coupling applications

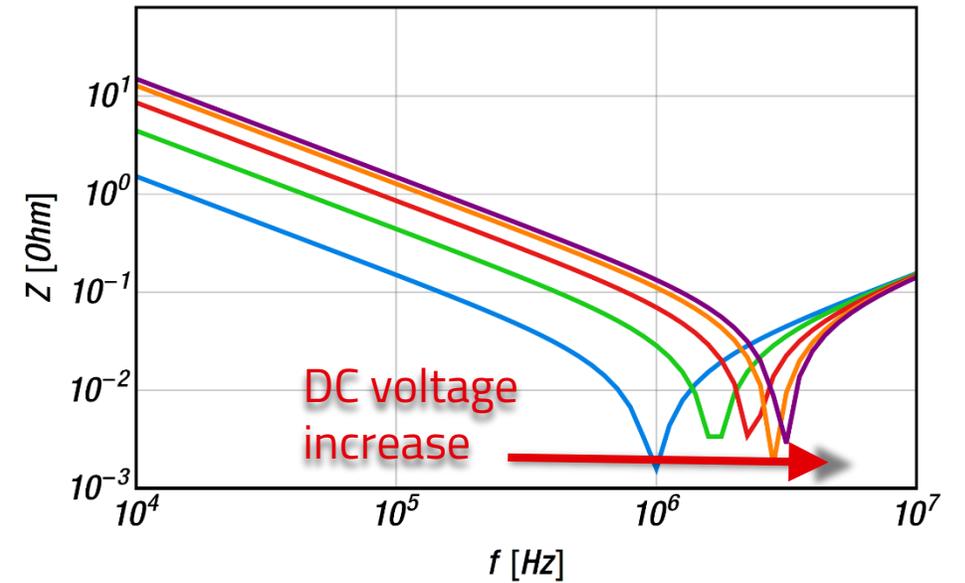
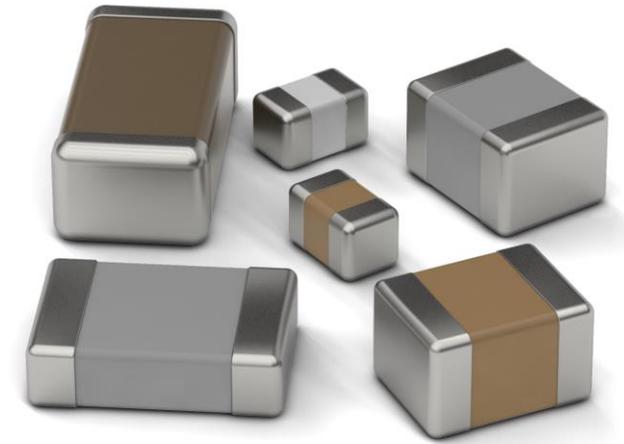


≈ 1000 part numbers at WE

MOTIVATION



- Measured 0V, 10 μF
- Measured 10V, 10 μF
- Measured 20V, 10 μF
- Measured 30V, 10 μF
- Measured 40V, 10 μF

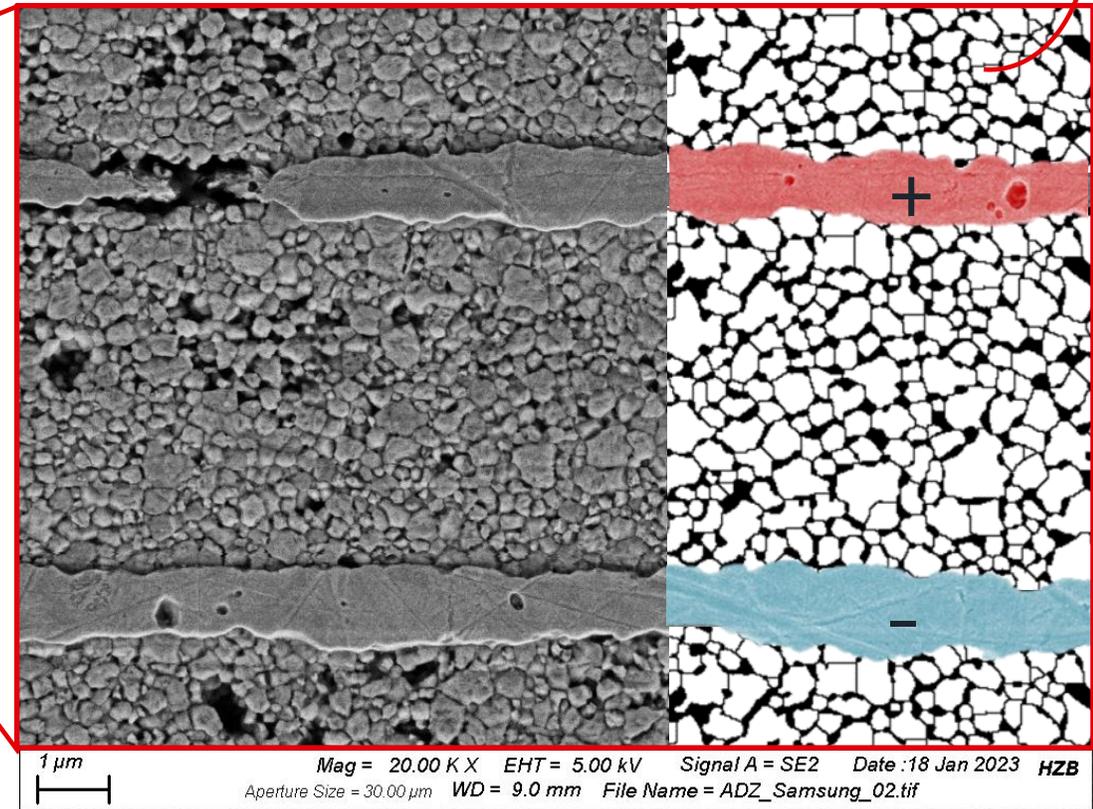
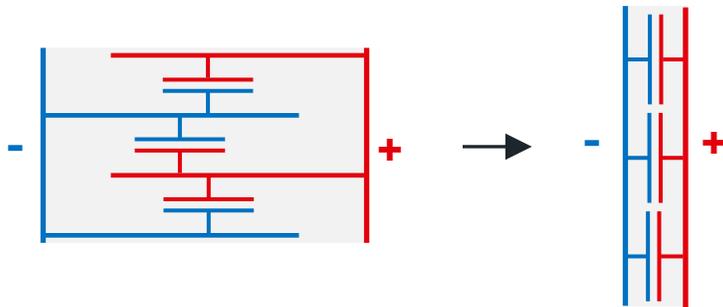
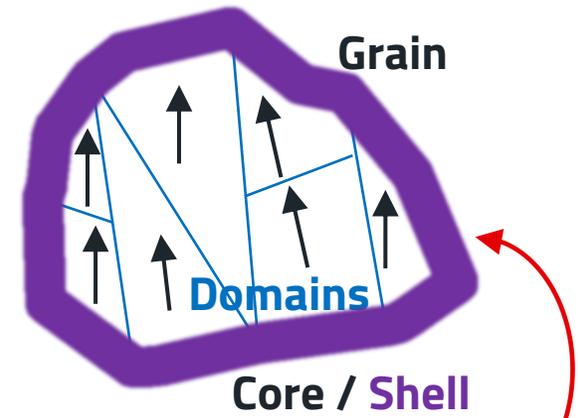
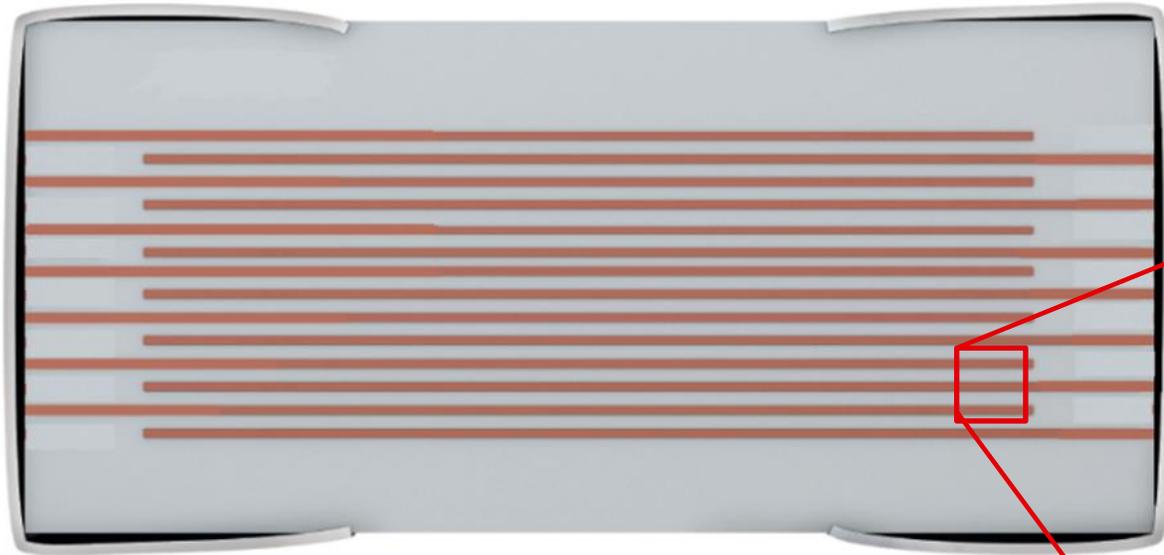


Class 2 ceramic capacitors have high permittivity,
BUT... capacitance decreases with increasing DC Voltage

OUTLINE

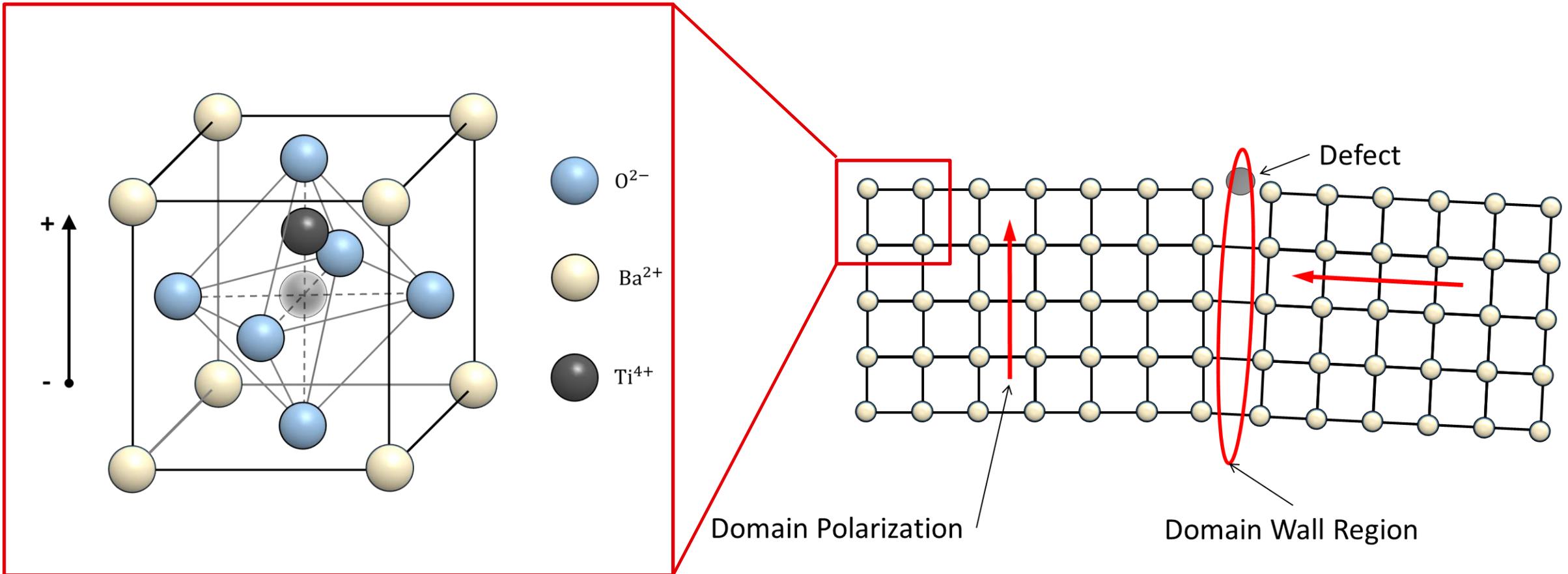
- Structure of MLCCs
- Material analysis of barium titanate
- Long- and short-term polarization
- Effect on capacitance, the memory effect
- Mathematical model of ferroelectric polarization
- frequency and voltage-dependent model
- Implementation: LTSpice

MLCC STRUCTURE, PRINCIPLE



FERROELECTRICS

barium titanate, unit-cell

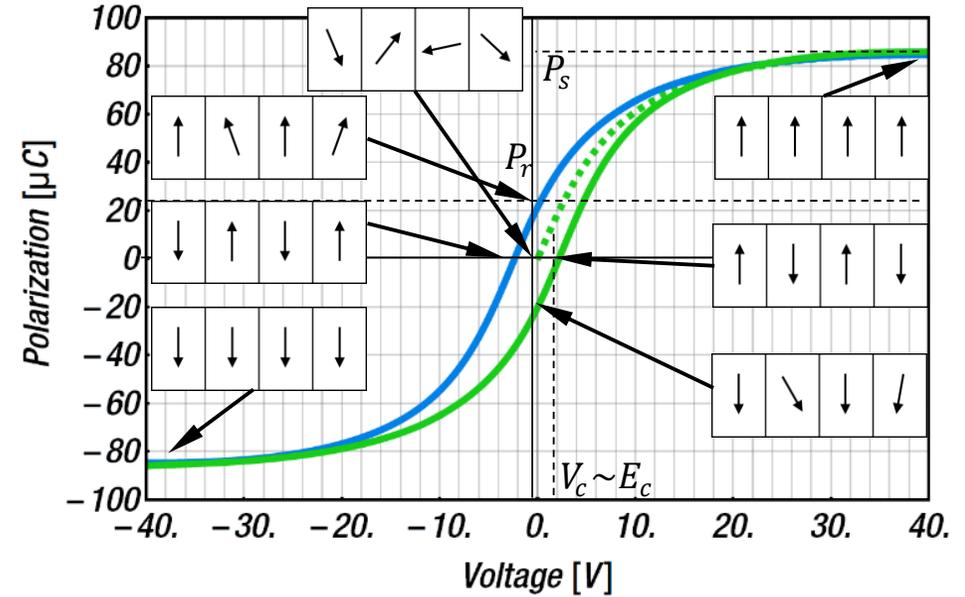
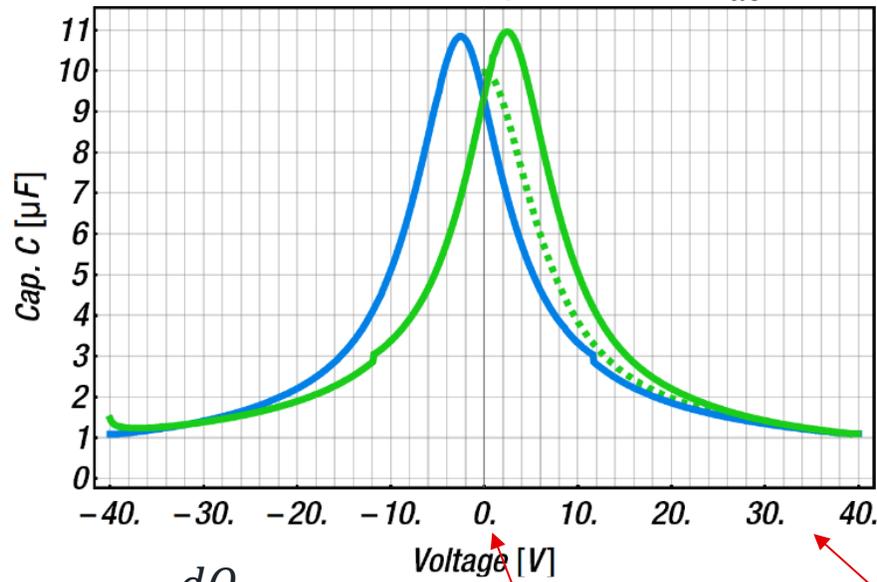


[1, ..., 12]

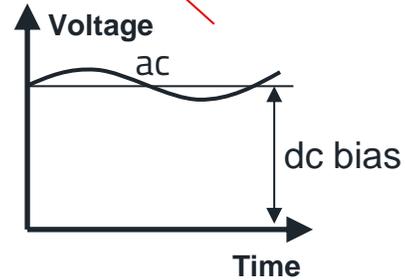
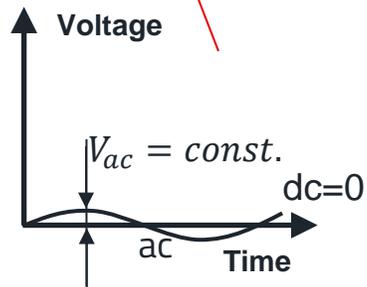
INTERPRETATION OF CAPACITANCE-VOLTAGE MEASUREMENTS

--- branch 1 — branch 2 — branch 3

$f = 1 \text{ kHz}, V_{ac} = 1 \text{ V}$

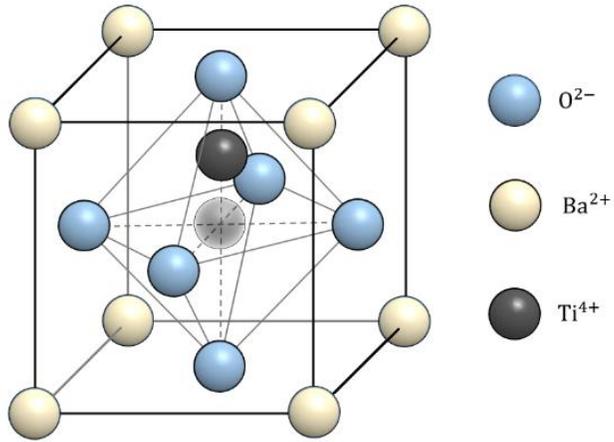


$$C = \frac{dQ}{dV}$$

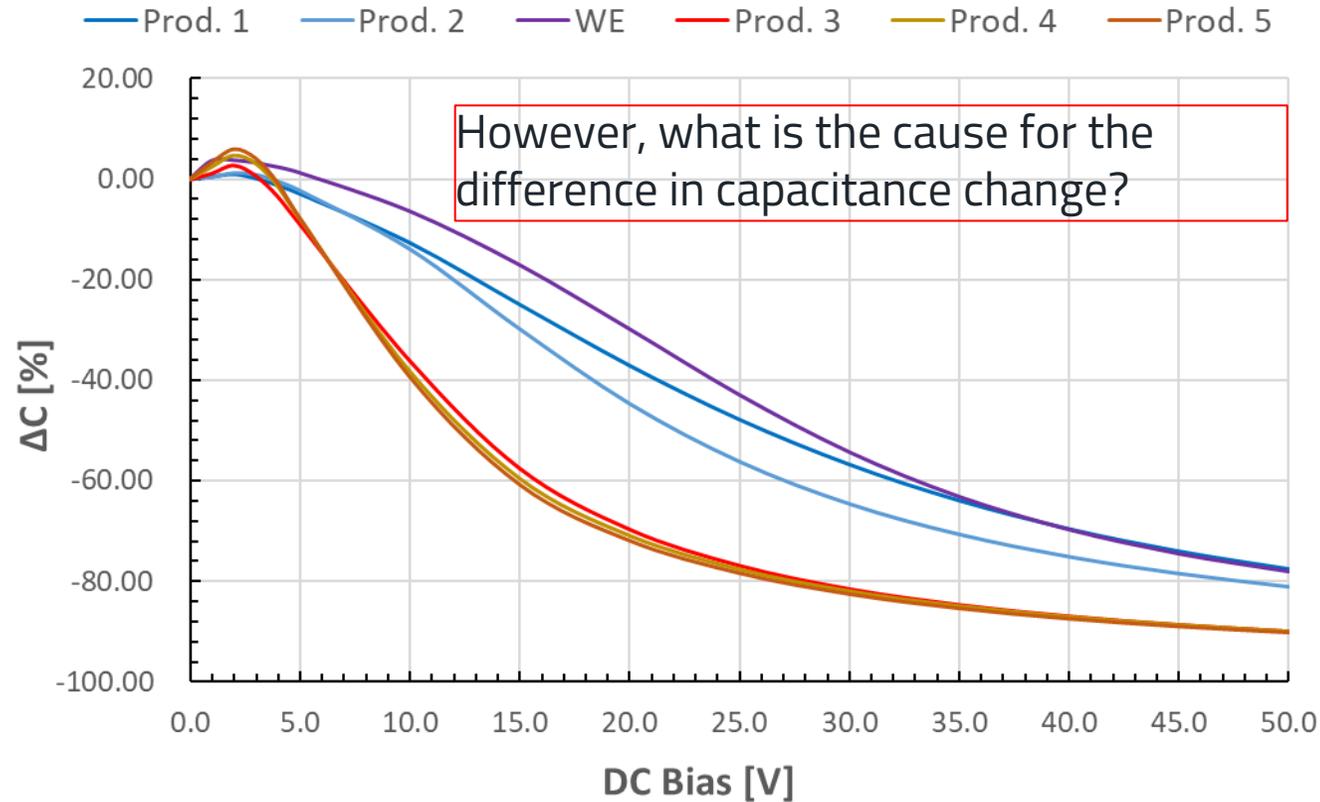


[13, ..., 19]

DC VOLTAGE EFFECT



BaTiO₃ based MLCCs show a capacitance dependence upon dc voltage. This is due to ferroelectric properties of BaTiO₃.



- Ceramic Class 2, X7R
- Capacitance 10 μ F
- Rated Voltage 50V
- Size Code 1210

WE, PN: 885012209073



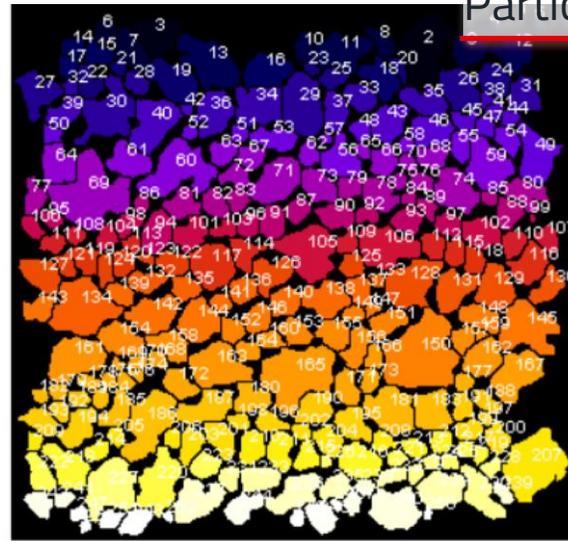
SEM-EDX IMAGE AND ELEMENTAL ANALYSIS

Samples incased in epoxy

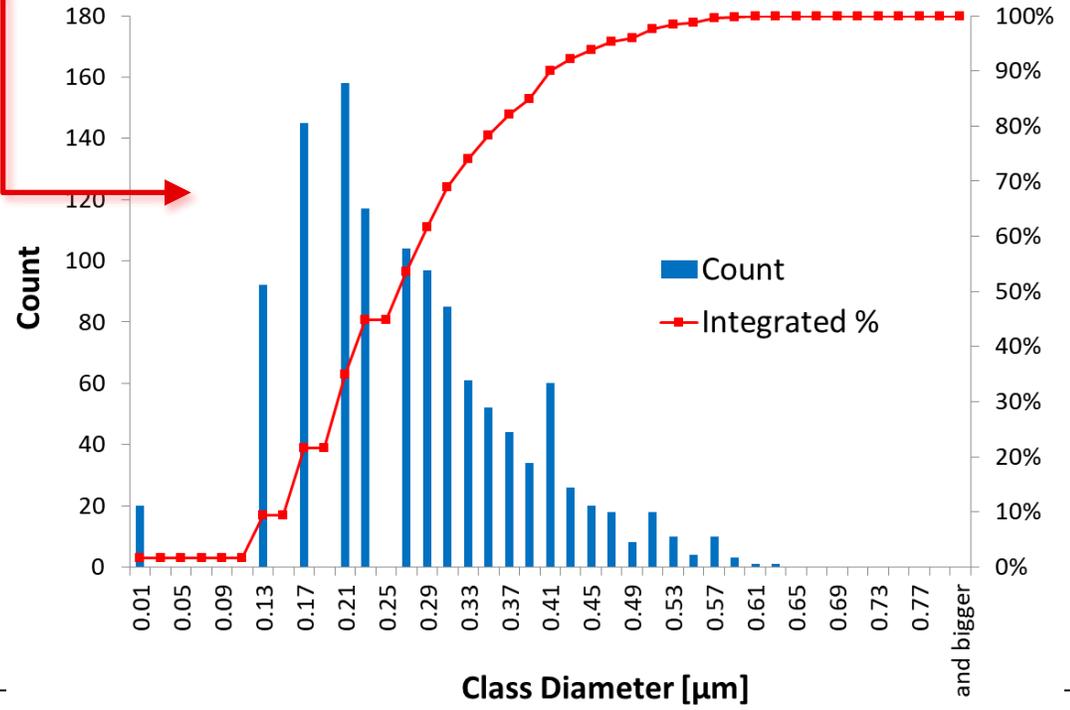


Particle size

Chemical Analysis

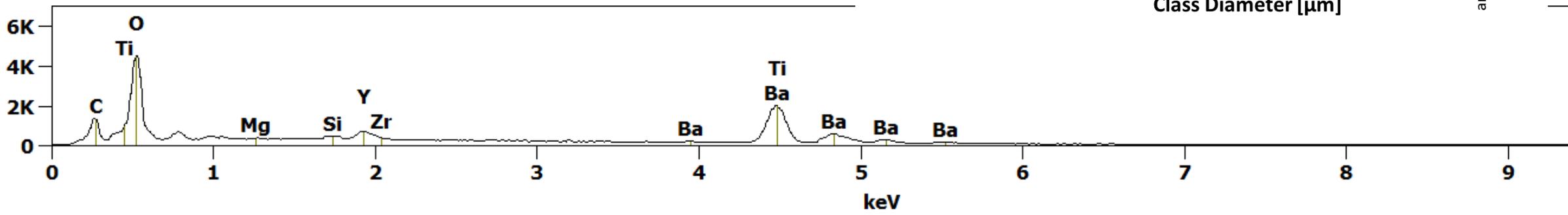


Particle size distribution



Skalierung, Counts: 4482

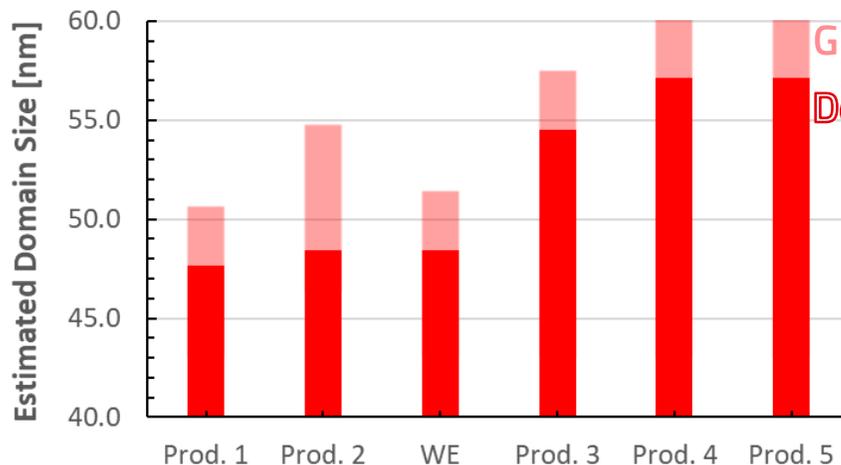
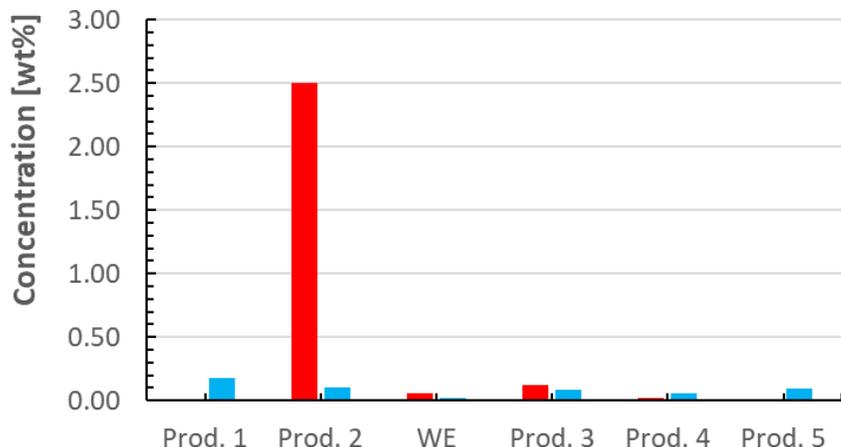
Energy-dispersive X-ray spectroscopy



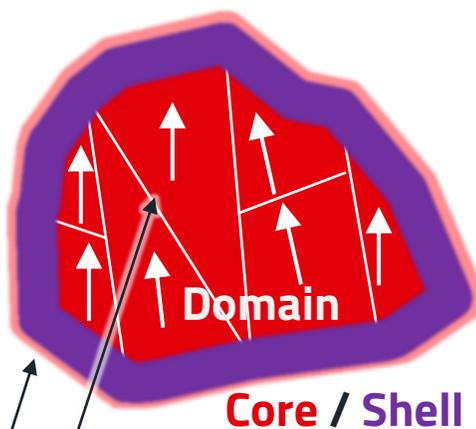
CORRELATE DOMAIN SIZE WITH CAPACITANCE CHANGE

2022, EDX-SEM

■ Yttrium, Y ■ Zirconium, Zr



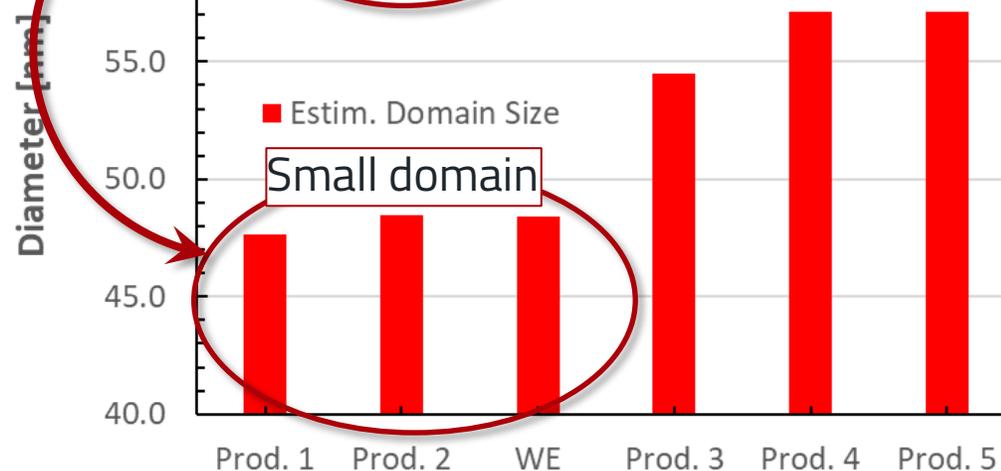
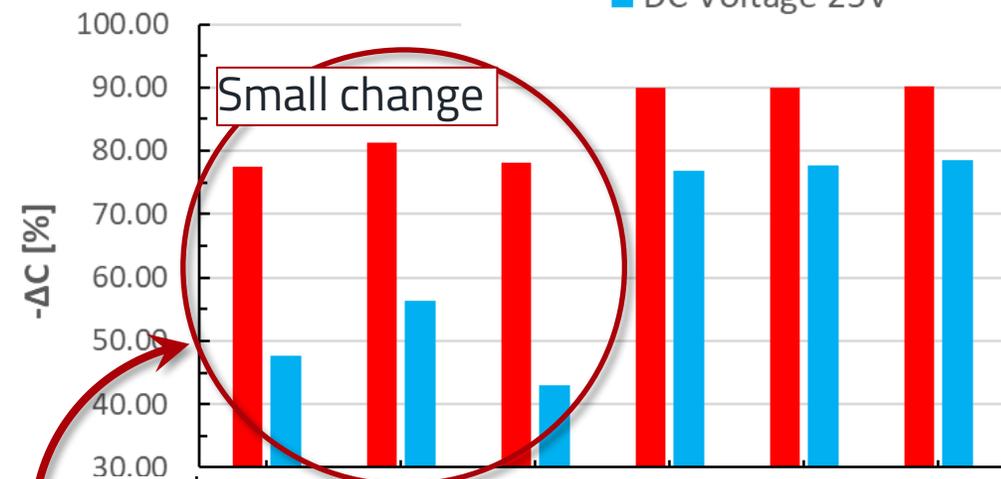
Producer



Rel. Capacitance Change

■ DC Voltage 50V

■ DC Voltage 25V



Producer 10μF 50V 1210 X7R



SO FAR...

Introduced MLCC structure, barium titanate

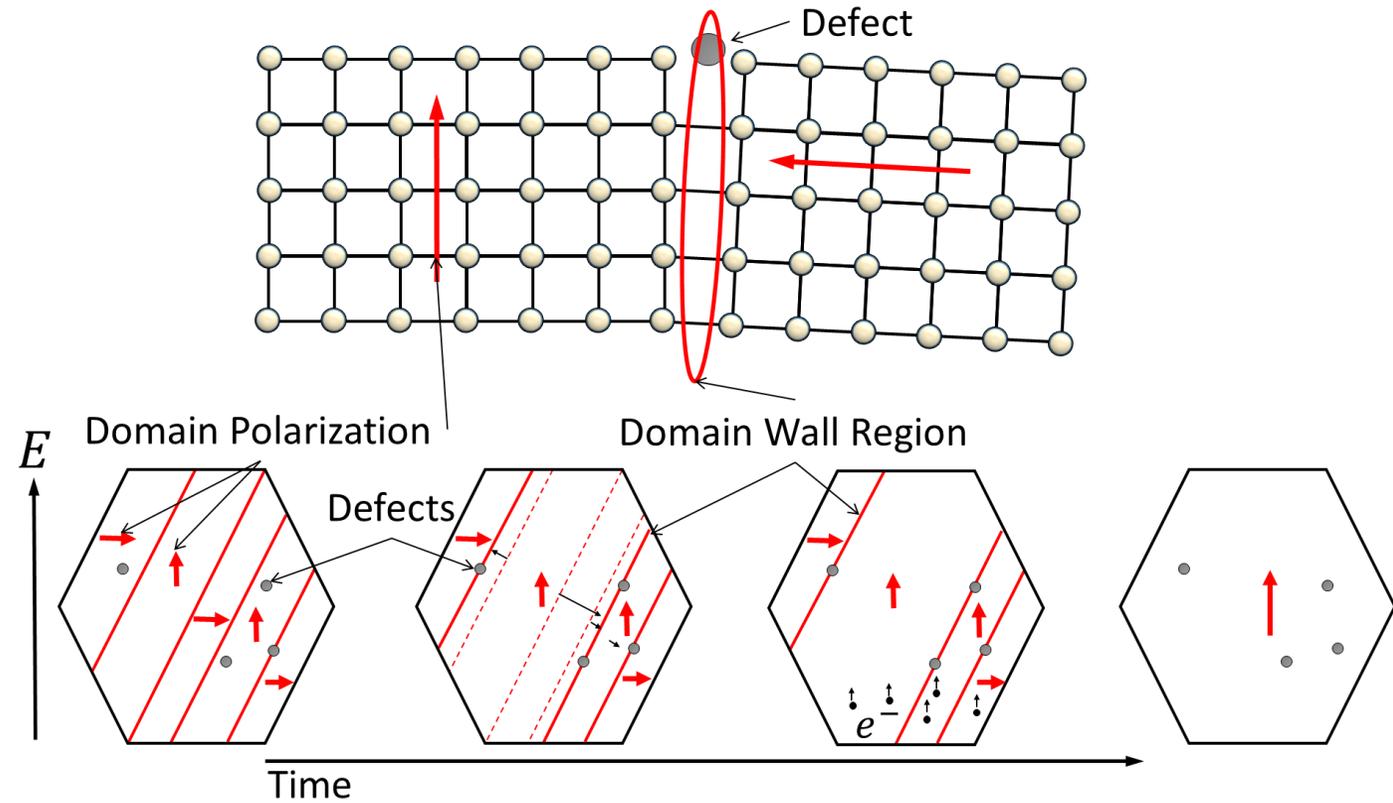
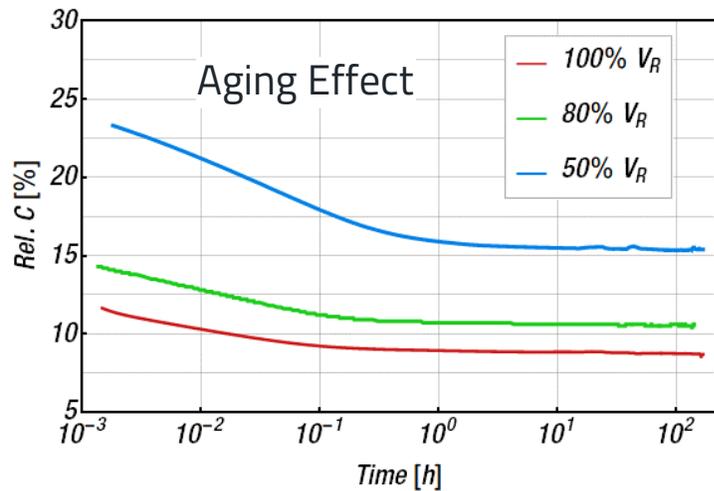
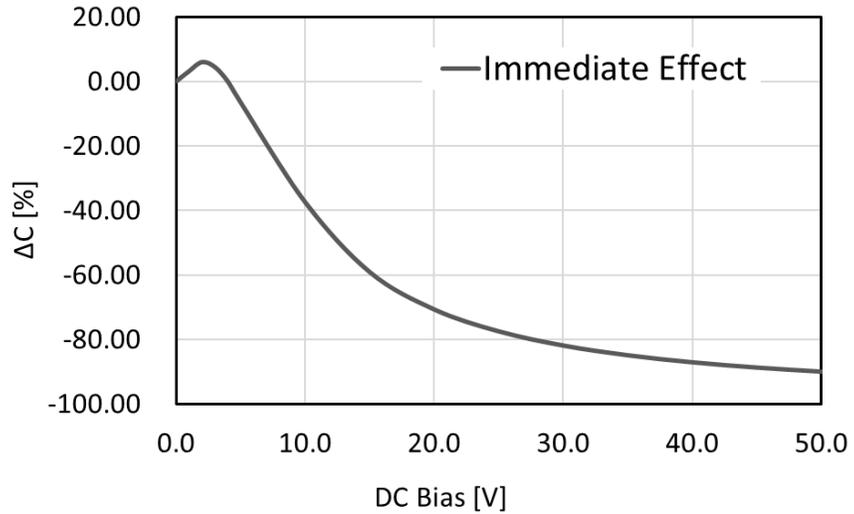
First look at DC-Bias effect and its variations

Related ΔC to the domain size

.... However, what is the effect of long-time dc bias exposure?

AGING EFFECTS ON CAPACITANCE-VOLTAGE MEASUREMENTS

10 μ F 50V 1210 X7R



[24]

DETAILS: SHORT- AND LONG-TERM CAPACITANCE-VOLTAGE MEASUREMENTS

Relation of initial and final capacitance

$$C_{\infty} = C_i \left[1 + \frac{k}{2} \left(\tanh \left(10 \frac{V - 0.7V_r}{V_r} \right) + 1 \right) - \frac{l}{2} \left(\tanh \left(10 \frac{V - 0.25V_r}{V_r} \right) + 1 \right) \right]$$

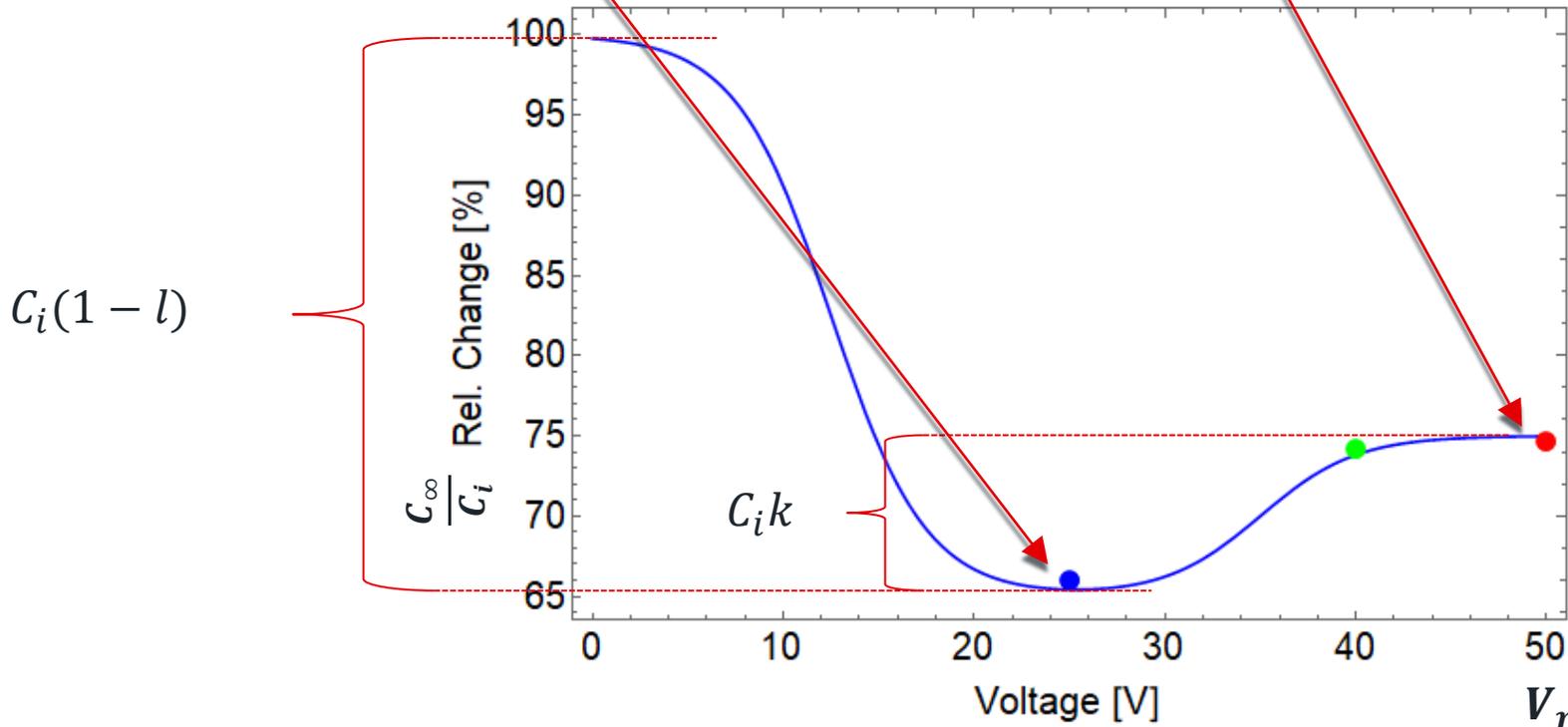
C_i : immediate capacitance decrease

Strong decline at lower voltage

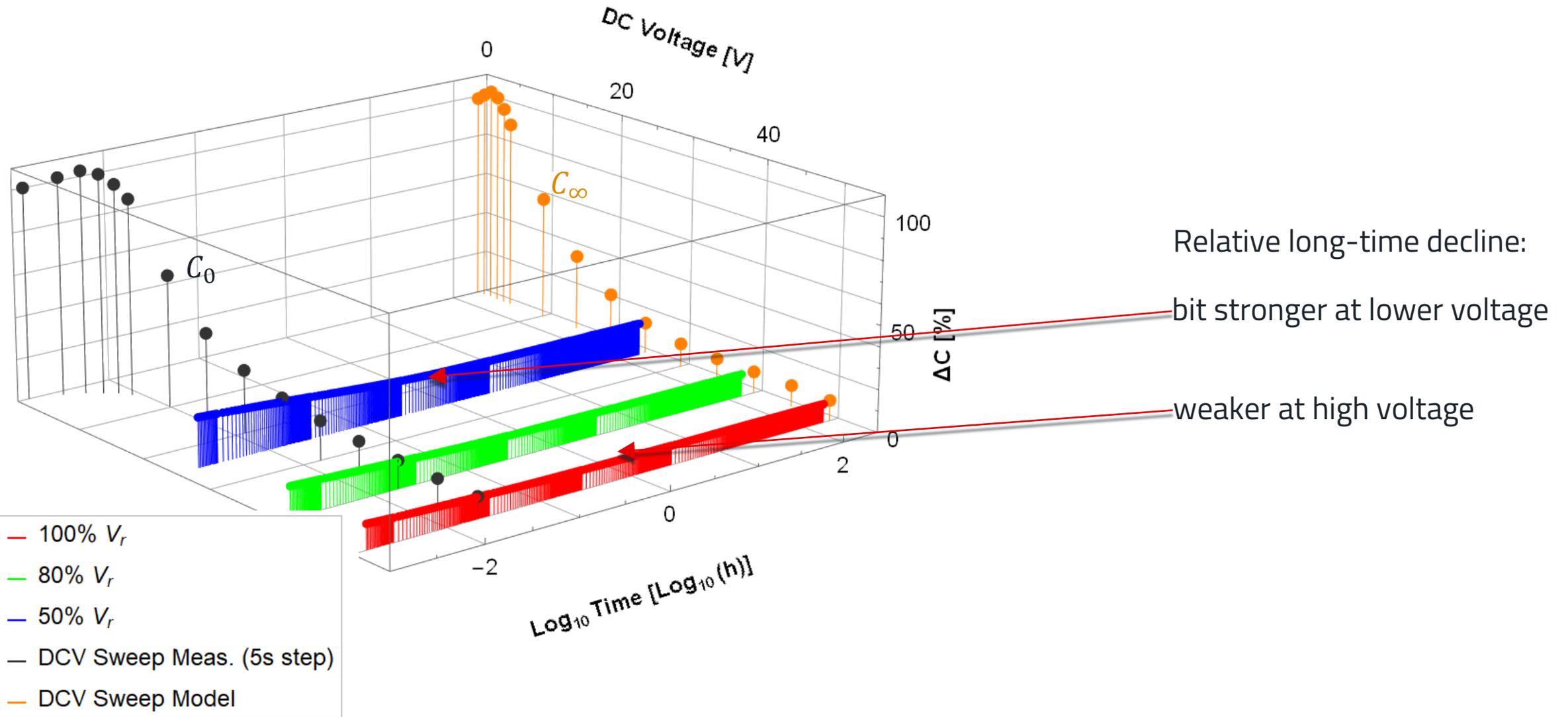
reduced decline high voltage

Dynamic of capacitance decline

$$C_l(t) = (C_i - C_{\infty}) \exp \left[- \left(\frac{t}{\tau} \right)^{\alpha} \right] + C_{\infty}$$



SHORT- AND LONG-TERM CAPACITANCE-VOLTAGE MEASUREMENTS



[24]

SO FAR...

Introduced MLCC structure, barium titanate

First look at DC-Bias effect and its variations

Related ΔC to the domain size

Discussed differences between immediate effect and aging

... What about the model?

MATHEMATICAL MODEL OF FERROELECTRIC POLARIZATION

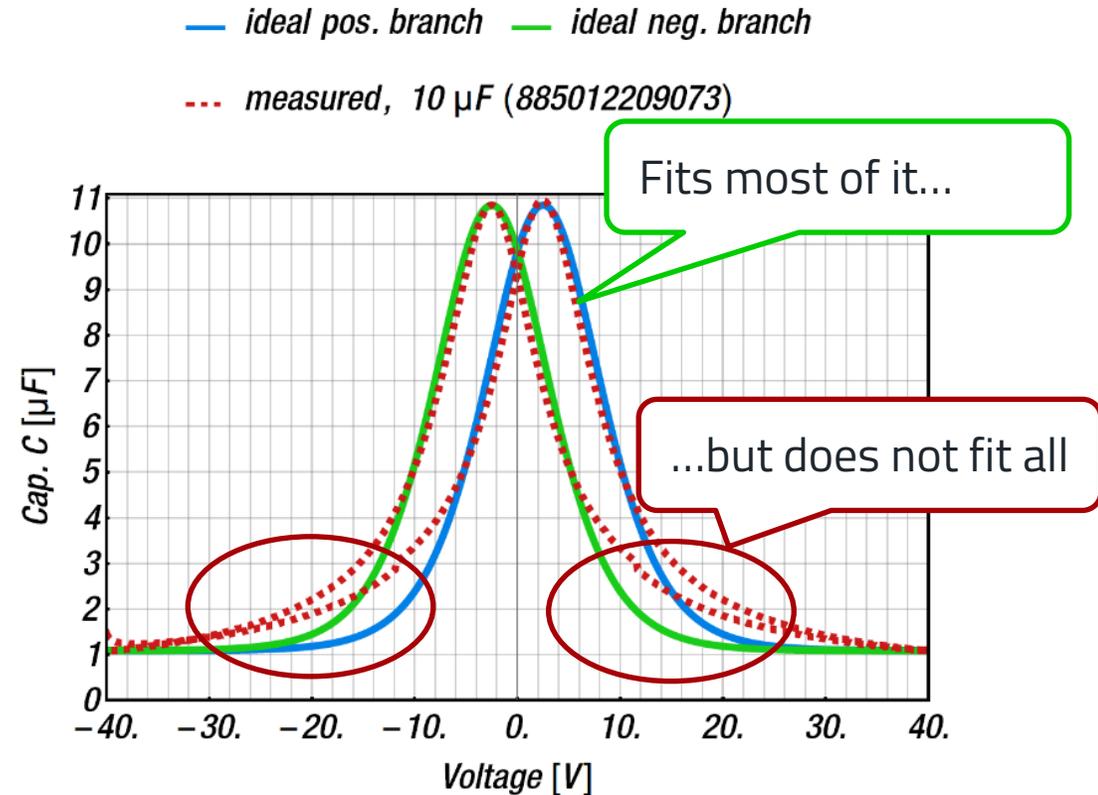
Single fraction

$$P^-(E) = P^+(-E)$$

$$P^+(E) \propto P_s \tanh\left(\frac{E - E_c}{2\delta}\right)$$

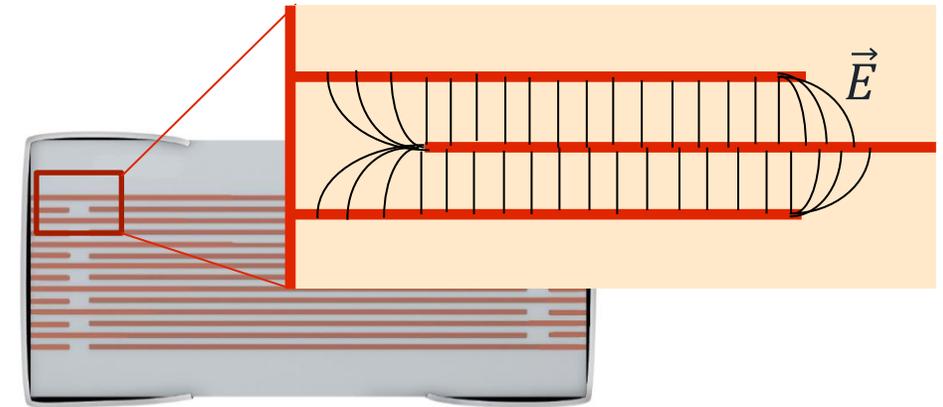
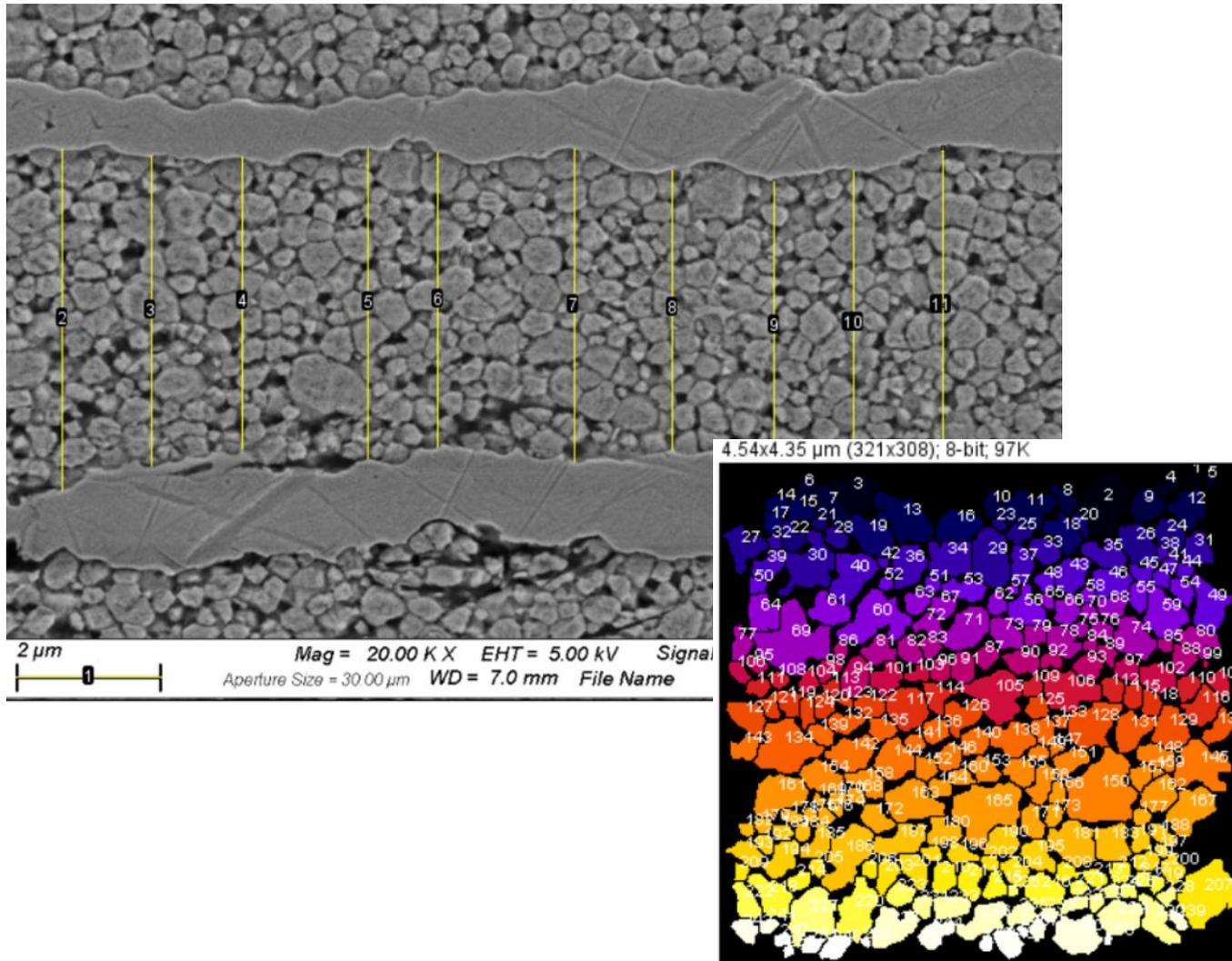
$$C_p = \frac{dP}{dV} \propto \operatorname{sech}^2\left(\frac{E - E_c}{2\delta}\right)$$

$$C = C_p + C_s$$



Multiple fractions

CONSTRUCTION AND COMPOSITION OF MLCC



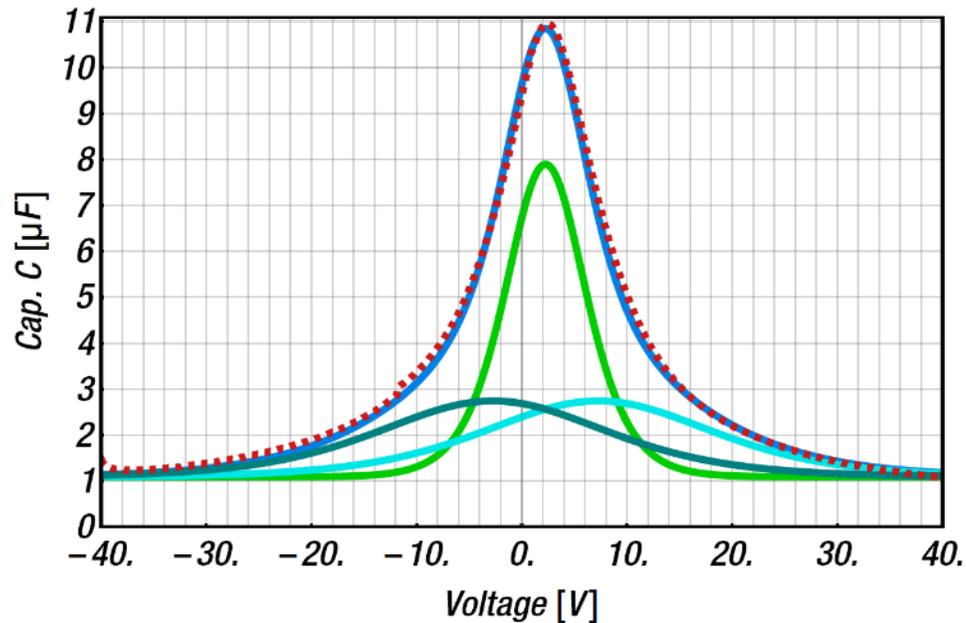
Material and
Electrode geometry
... is inhomogeneous

Distribution of voltage dependences

MATHEMATICAL MODEL OF FERROELECTRIC POLARIZATION

Multiple fractions

- Total Sum — Main Contribution
- Secondary Contribution (right) — Secondary Contribution (left)
- ... measured, 10 μF (885012209073)



- material fractions and
- inhomogeneous electrodes
- ... are accounted for by sum:

$$C_p = \sum_i a_i \operatorname{sech}^2 \left(\frac{V - V_{ci}}{b_i} \right) ,$$

$$C = C_p + C_s$$

... which can be reduced to three summands:

$$C_p = C_{main} + C_{left} + C_{right}$$

[24, 25]

SO FAR...

Introduced MLCC structure, barium titanate

First look at DC-Bias effect and its variations

Related ΔC to the domain size

Discussed differences between immediate effect and Aging

Introduced a model based on measurable and
physically meaningful parameters

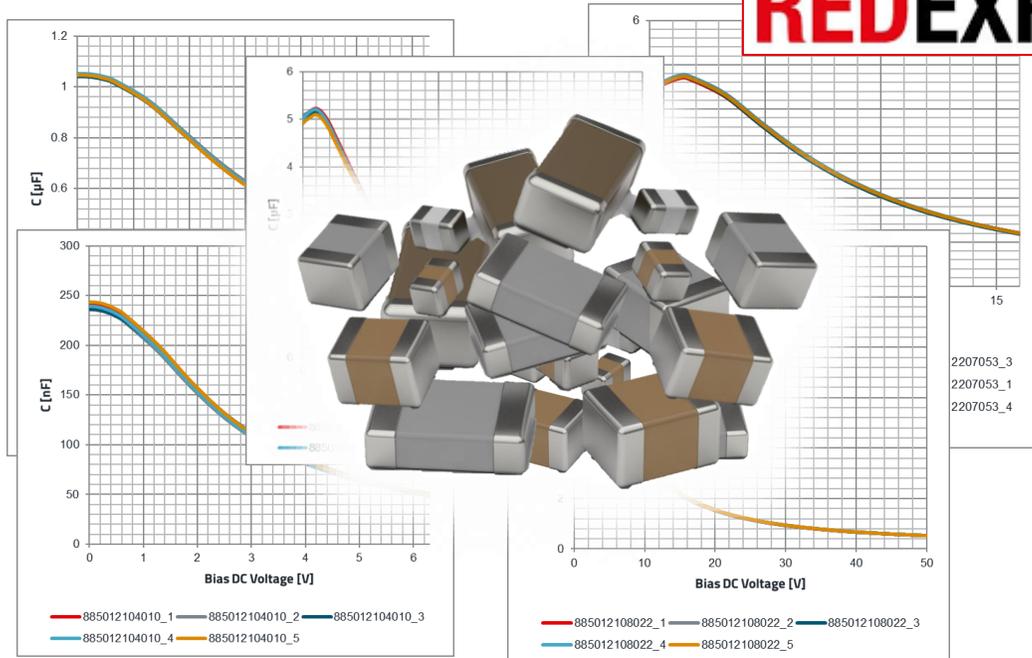
.... Well, great, but that is still a complicated calculation.

... How is that supposed to help?

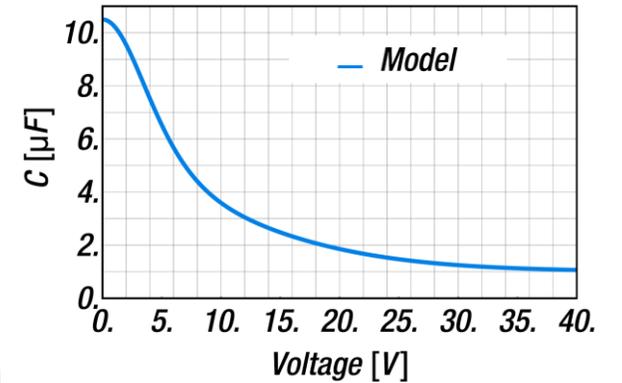
IMPLEMENTATION: LTSPICE

REDEXPERT

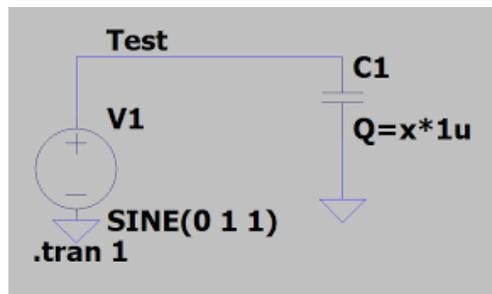
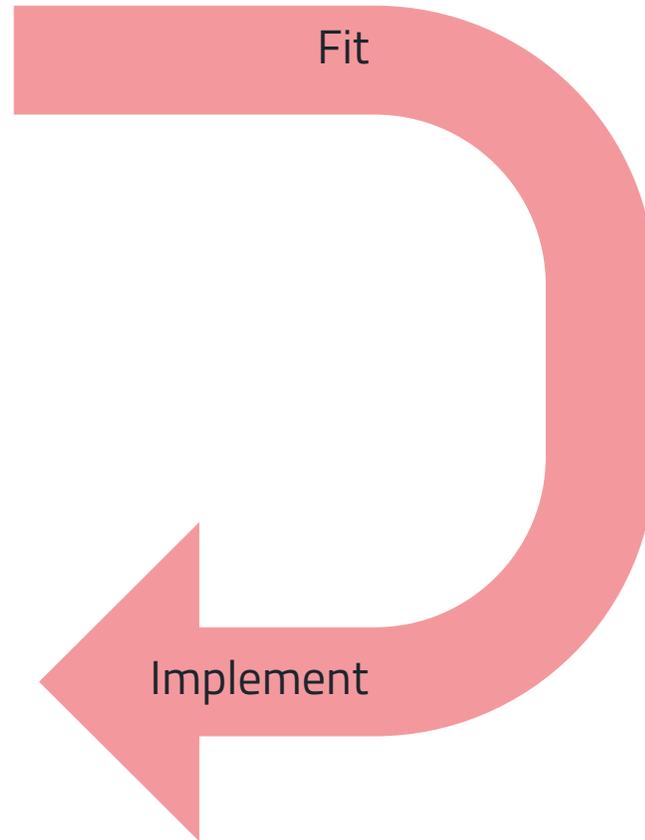
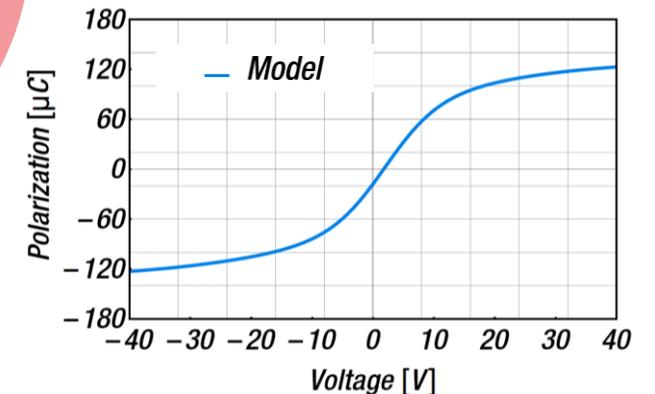
<https://redexpert.we-online.com>



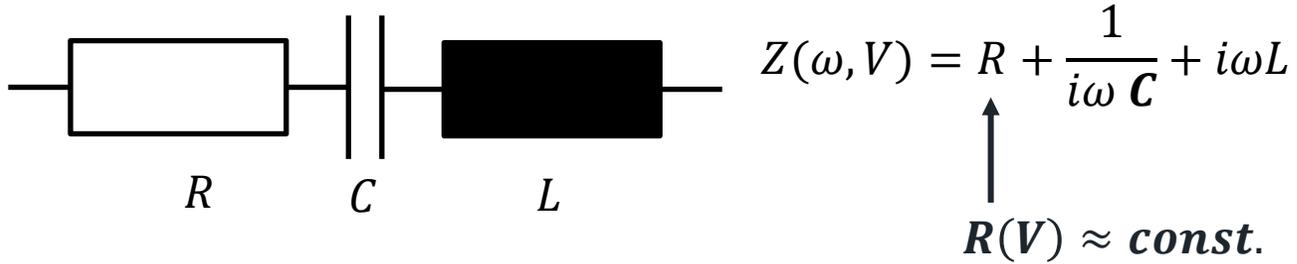
$$C(V) = x_1 \times \text{Sech}^2\left(\frac{V - x_2}{3}\right) + \dots$$



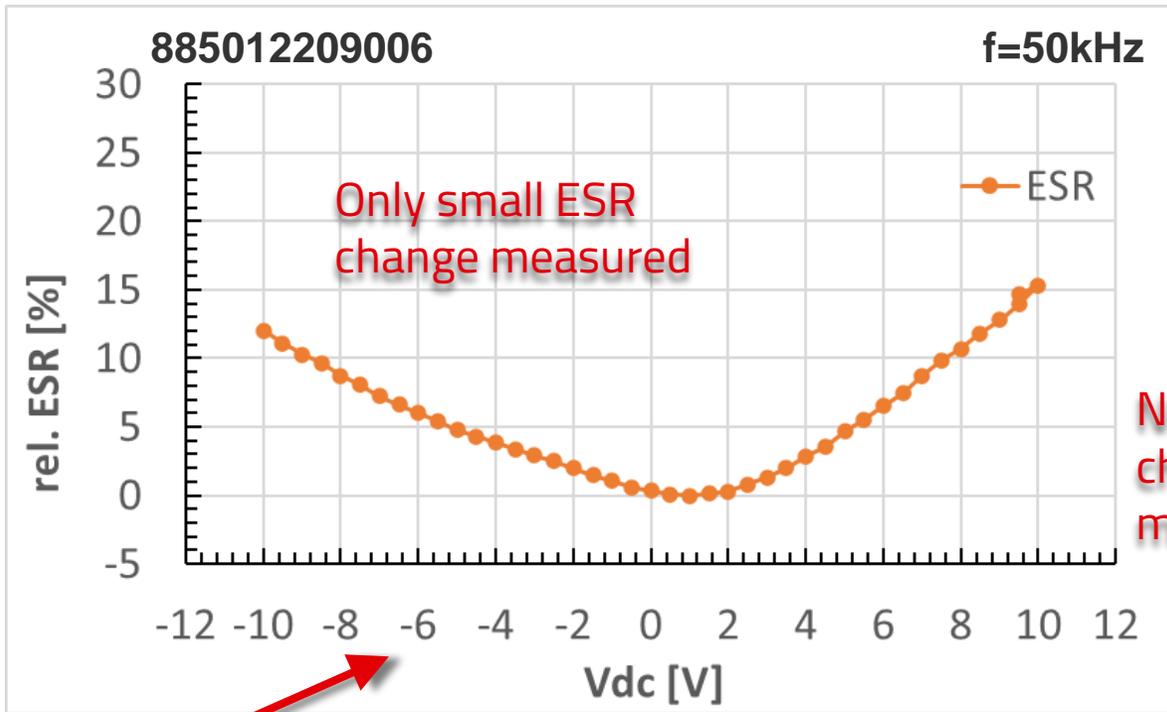
$$P(V) = x_4 \cdot \text{Tanh}\left(\frac{V - x_5}{x_6}\right) + \dots$$



FREQUENCY AND VOLTAGE-DEPENDENT MODEL

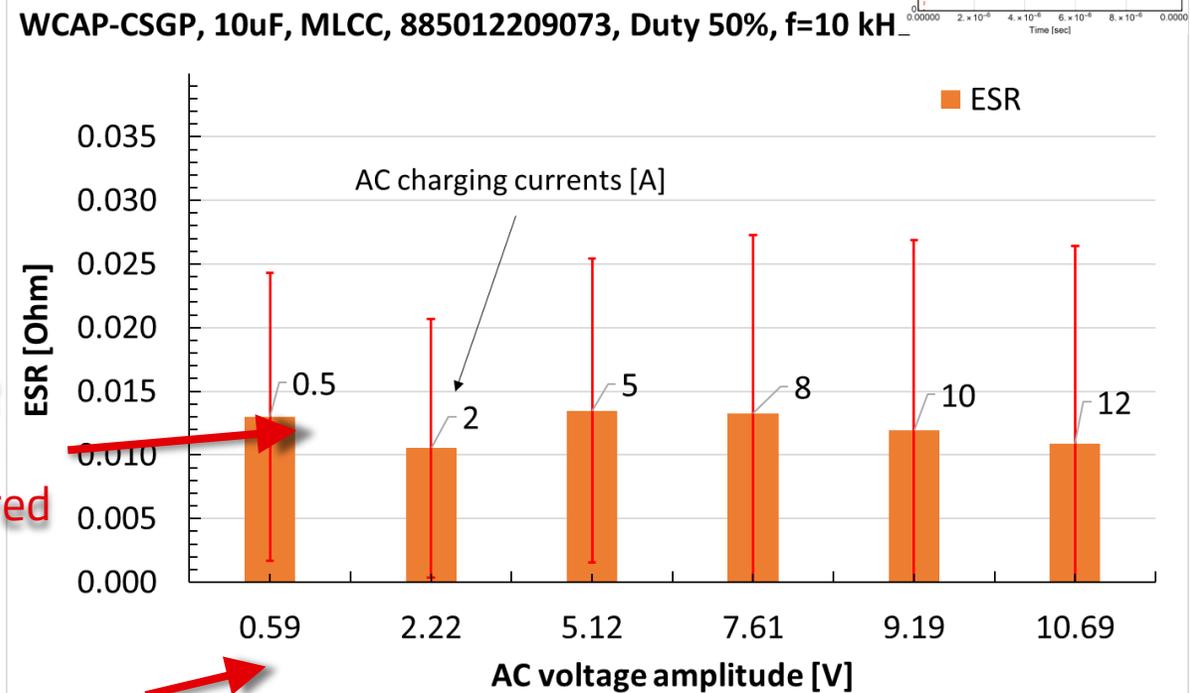


Impedance measurement

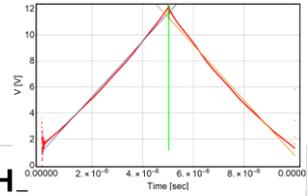


DC voltage

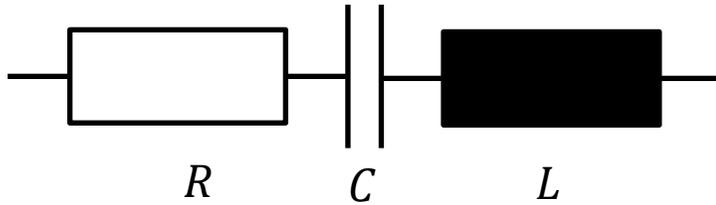
Boost converter topology



AC voltage



FREQUENCY AND VOLTAGE-DEPENDENT MODEL

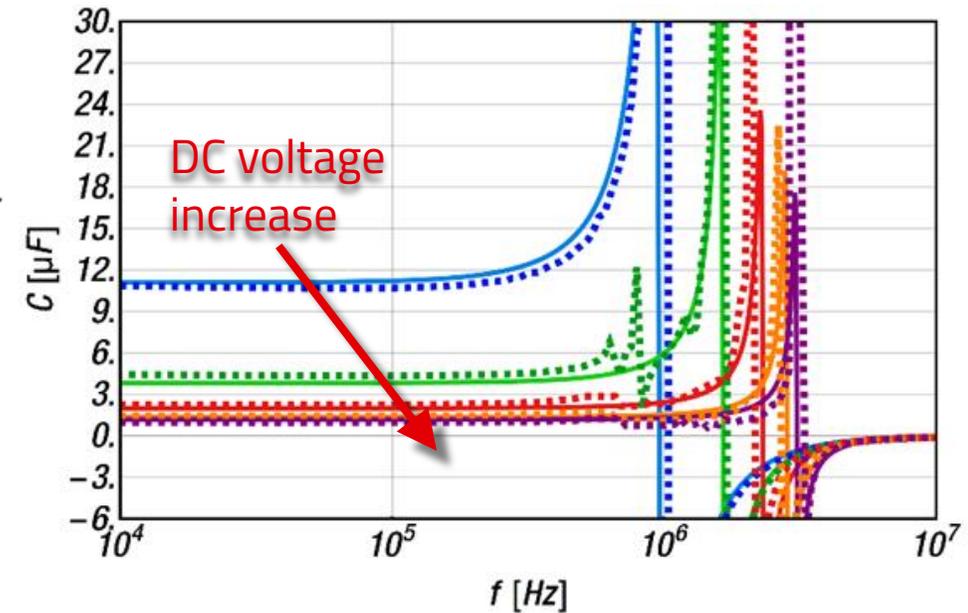
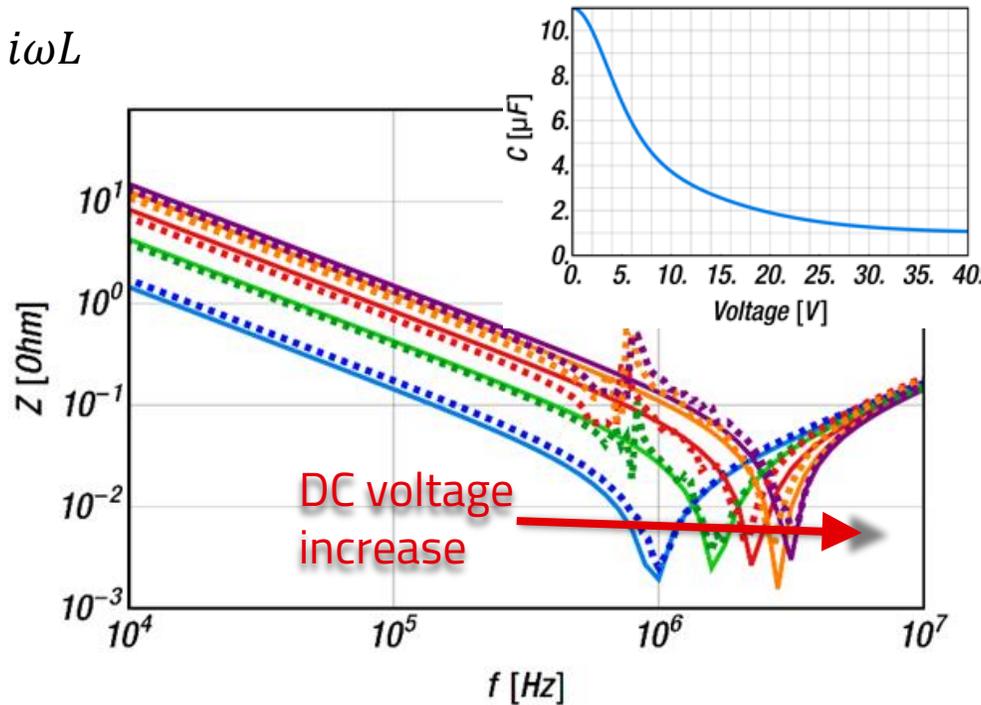


- Model 0V
- Model 10V
- Model 20V
- Model 30V
- Model 40V

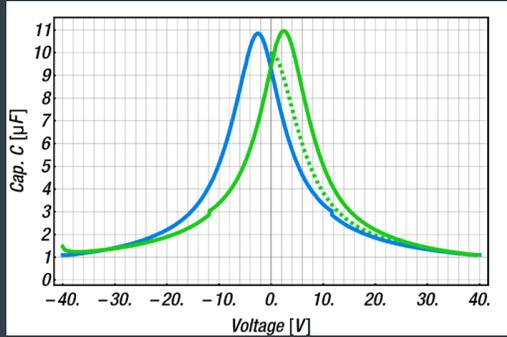
- Measured 0V, 10 μ F (885012209073)
- Measured 10V, 10 μ F (885012209073)
- Measured 20V, 10 μ F (885012209073)
- Measured 30V, 10 μ F (885012209073)
- Measured 40V, 10 μ F (885012209073)

$$Z(\omega, V) = R + \frac{1}{i\omega C} + i\omega L$$

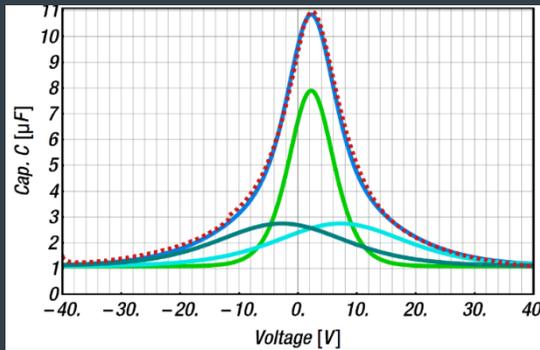
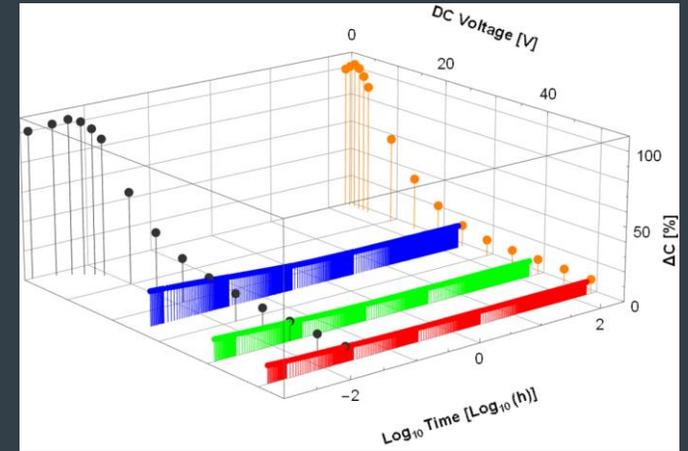
\uparrow
 $C(V)$



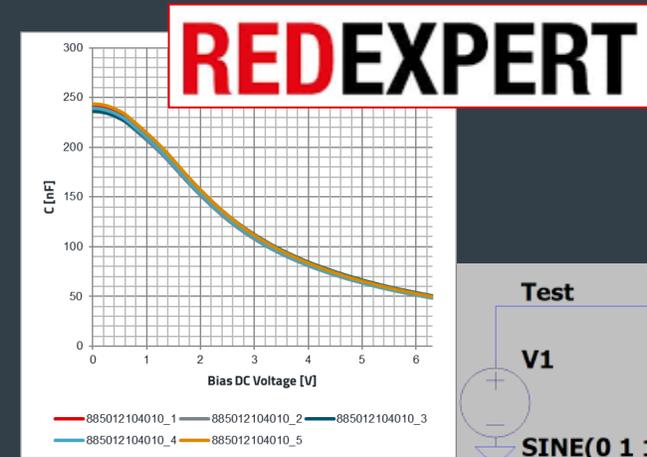
SUMMARY



- Introduced ferroelectricity and class 2 MLCCs
- Discussed the long- and short-term polarization effect



- Developed suitable model to fit
 - voltage dependence and
 - frequency spectra
- Implemented the model into LTSpice



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BIOGRAPHY / CONTACT DETAILS



René Kalbitz, Ph.D.

Product Manager,
Supercapacitors
eiCap / eiRis Capacitors and
Resistors Division

Background:

- Experience in
 - application-oriented research
 - development of organic electronics,
 - polymer analysis
- Responsible for Supercapacitors



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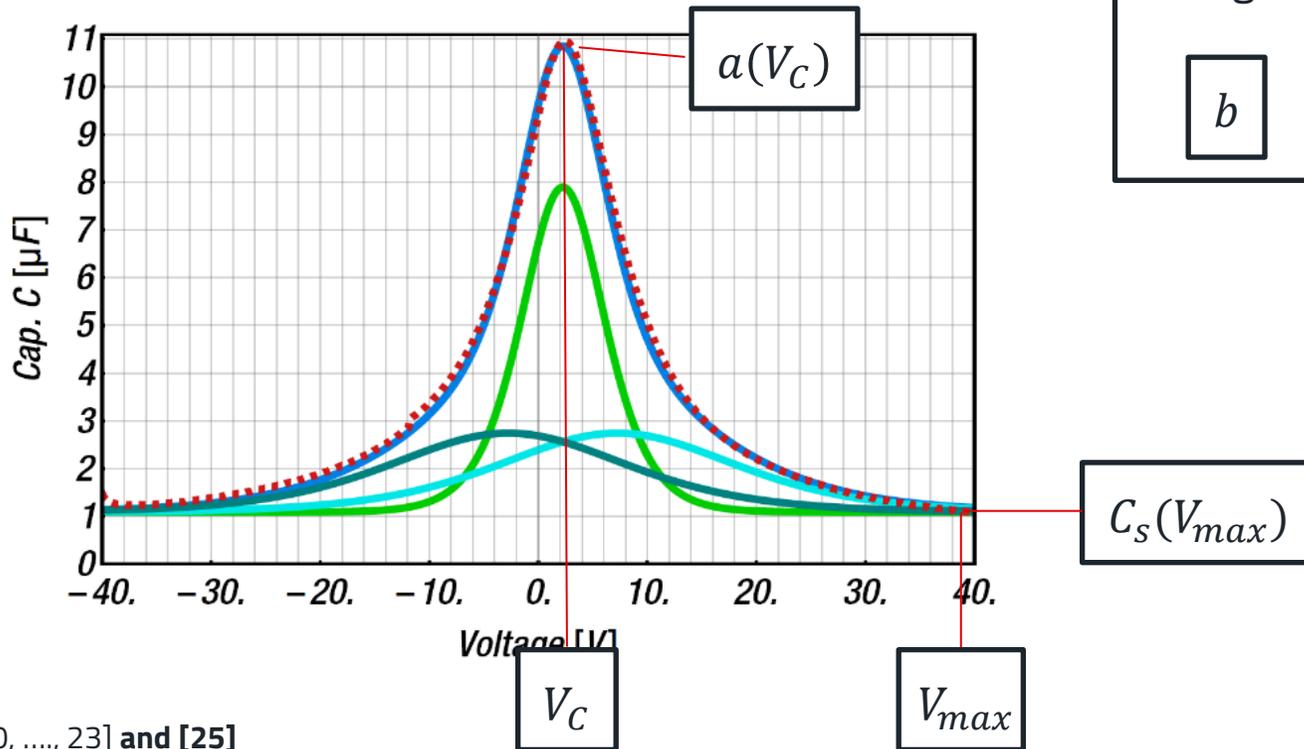
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Dr. René Kalbitz studied physics at the University of Potsdam and at the University of Southampton (GB). After completing his diploma degree, he gained his PhD in the field of organic semiconductors and insulators at the University of Potsdam. He was able to gain further experience in the field of applied research at the Fraunhofer Institute for Applied Polymer Research. He has been employed at Würth Elektronik as a product manager for supercapacitors since 2018 and oversees research and development projects in the field of capacitors.

MATHEMATICAL MODEL OF FERROELECTRIC POLARIZATION

Multiple fractions

- Total Sum — Main Contribution
- Secondary Contribution (right) — Secondary Contribution (left)
- ... measured, 10 μF (885012209073)



Fitting:

b

h

$$\begin{aligned}
 C(V) = & A(C_s, V_{max}, a, b) \\
 & \times \left[\operatorname{sech}^2 \left(10 \frac{V - V_C}{7 \times b} \right) \right. \\
 & + \frac{b}{30} \operatorname{sech}^2 \left(\frac{V - \frac{V_{max}}{8} + V_C}{2 \times b} \right) \\
 & \left. + \frac{b}{30} \operatorname{sech}^2 \left(\frac{V + \frac{V_{max}}{8} - V_C}{2 \times b} \right) \right] \\
 & - C_s \times \frac{h}{10} + C_s
 \end{aligned}$$

[20, ..., 23] and [25]

POLARIZATION MODEL

$$C_P = \left(\frac{a^*}{a_0} \right) \left[\operatorname{sech}^2 \left(10 \frac{V - V_c}{7 \cdot b} \right) + \frac{b}{30} \operatorname{sech}^2 \left(\frac{V - \frac{V_{max}}{8} + V_c}{2 \cdot b} \right) + \frac{b}{30} \operatorname{sech}^2 \left(\frac{V + \frac{V_{max}}{8} - V_c}{2 \cdot b} \right) \right] - C_s \cdot \frac{h}{10}$$

$$a^* = C_s \cdot \left(\frac{h}{10} - 1 \right) + a$$

$$a_0 = 1 + 2 \frac{b}{30} \operatorname{sech}^2 \left(\frac{V_{max}}{2 \cdot b} \right)$$

POLARIZATION CONTRIBUTION TO CAPACITANCE

$$I = A \frac{dP}{dt} + C_s \frac{dV}{dt} + I_0(V)$$

$$C = \left(A \frac{dP}{dt} + C_s \frac{dV}{dt} + I_0(V) \right) \frac{dt}{dV}$$

$$C = A \frac{dP}{dV} + C_s + I_0(V) \frac{dt}{dV}$$

$$C = C_p + C_s + C_V^0$$

$$P^+(E) = P_s \tanh\left(\frac{E - E_c}{2\delta}\right)$$

$$\delta = E_c \left[\frac{1 + \frac{P_r}{P_s}}{1 - \frac{P_r}{P_s}} \right]^{-1}$$